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Environmental Product Declaration

Product	Type of equipment	RVL482 Heating controller			
	Designation				
Process control	Siemens Switzerland Ltd Building Technologies Division Gubelstrasse 22 CH-6301 Zug				
	Management system certified	since	by		
	ISO 14001 (environment)	20.10.1998	BSI		
	ISO 9001 (quality)	22.07.1986	BSI		
Environmentally compatible product design	Product responsibility of Siemens covers the entire product life cycle. Siemens already assesses, avoids and minimizes the environmental impact of its products with respect to production, procurement, sales, use, services and disposal during product and process planning phases by complying with Siemens standard SN 36350 "Environmentally compatible products".				
Product use	Max. energy consumption per year	Appr. 79 kWh/a Not necessary			
	Maintenance				
Risk of fire	Fire protection according to	EN 60730-2-9			
	Fire load	25 MJ			
Packaging	20-PAP cardboard	Folded bottom I	box 77 g		
	20-PAP cardboard	Insert	54 g		
	22-PAP paper	Installation and instructions	operating 235 g		
	Notes on disposal	One-way, recyc	lable		

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Materials			Total weight device	1092 g
Plastics	ASA		Front, Housing, Setting knob, Cover, Sealing plug	200 g
	ASA+PC		Terminal base	174 g
	PA66		Turning lever, Housing (Terminal strip), Bar, Key	39 g
	PC		Cover	49 g
	PMMA		Window frame	27 g
	VMQ		Rubber pad	8 g
Metals	CuZn nickel-plated		Terminal sleeve (Terminal strip)	28 g
	Copper tin-plated		Fork contact (Terminal strip)	11 g
	Steel chromated		Cylinder screw, Terminal plate, Connection screw, Key ring	31 g
	CuSn tin-plated and	chromated	Screw (Terminal strip)	16 g
PCB assembled	FR4 / CEM3 TBBA	SnAgCu	Operating PCB	91 g
	FR4 / CEM3 TBBA	SnAgCu	I/O PCB	418 g
Special Components	AgSnO2		7 Relays	(67 g)
	AgSnO2		5 Relays (small)	(25 g)
	Epoxyde resin		1 Transformer	(201 g)

Weights in brackets are already included in components declared under materials.

Disposal



In terms of disposal, the unit is classified as electronic scrap conforming to the European Directive 2002/96/EG (WEEE) and must not be disposed of as domestic waste. The unit must be disposed of through the relevant channels. Local and currently valid legislation must be observed.

Comments

Materials:

The product is free from substances banned by Directive 2002/95/EC (RoHS): Pb, Hg, Cr6+, PBB, PBDE: <0.1 % by weight in homogeneous materials Cd: <0.01 % by weight in homogeneous materials

The silicone rubber mats (VMQ) have been heated at 200 °C for 2 hours.

The plastic parts were manufactured without silicone containing mold release agents.

The unit is halogen free, except the circuit boards (TBBA)

Environmental benefits:

Energy efficiency control through weather-dependent control and night setback. Environment protection through solar d.h.w. heating.

This declaration is for information purposes only

This Environmental Product Declaration does not constitute a guarantee of the composition of a product, neither does it guarantee that the product will retain a particular composition for a particular period.

Siemens Switzerland Ltd therefore does not assume liability for any error or for any consequences which may arise from the use of this information to the maximum extent under the law.

Please contact your local Siemens branch office to get further information on environmental aspects and disposal.