## **SIEMENS**



# Environmental Product Declaration

Product	Type of equipment	RMU710B, RMU720B, RMU730B, RMS705, RMS705B, RMB795 RMH760B, RMK770 Controller		
	Designation			
	Product line	Synco™700		
Process control	Siemens Switzerland Ltd. Building Technologies Division Gubelstrasse 22, CH-6301 Zug			
	Management system certified	since	by	
	ISO 14001 (environment)	20.10.1998	BSI	
	ISO 9001 (quality)	22.07.1986	BSI	
Product use	Typical energy consumption per year	Approx. 36 kWh/a		
	Maintenance	Not required		
	Environmental benefits	see note on page 2		
Risk of fire	Fire protection according to	Not applicable		
	Fire load	Approx. 1011 MJ		
Packaging	Paperboard, cardboard boxes, paper	Folded bottom box, label 51 g Recyclable, proper separation possible		
	Notes on disposal			

Materials		Total weight of device	417494 g
Plastics	PC	Base, housing, cover, terminal strips	263 g
	ASA	Sliders	1 g
	Silicone caoutchouc	Alarm button	1 g
Metals	Chromium nickel steel material no. 1.4310	Cage spring	613 g
	Copper alloy: P 0.1 %; Ni 1.8 %; Si 0.35 %; rest copper (97.75 %)	Contact springs	1432 g
PCB assembled	FR4, 8 % bromium TBBA		137197 g
Special Components	Electrolytic capacitor 5.32 cm <sup>3</sup>	On PCB	(7 g)
	Electrolytic capacitor 1.14 cm <sup>3</sup>	On PCB	(3 g)
	Electrolytic capacitor 0.79 cm <sup>3</sup>	On PCB	(1 g)
	Supercap 0.33 cm³	On PCB	(1 g)
	Relays, contacts AgSnO2, AgNi 0.15	27 pieces on PCB	(1656 g)

Weights in brackets are already included in components declared under materials

Disposal

The device is classified as waste electronic equipment in terms of the European Directive 2002/96/EC (WEEE) and should not be disposed of as unsorted municipal waste. The relevant national legal rules are to be adhered to. Regarding disposal, use the systems setup for collecting electronic waste. Observe all local and applicable laws.

### Comments

#### Materials

The devices (exceptions see page 1) are free from substances banned by the Directive 2002/95/EC (RoHS):

- Pb, Hg, Cr6+, PBB, PBDE: < 0.1 % by weight in homogeneous materials
- Cd: < 0.01 % by weight in homogeneous materials

The devices are halogen-free except the PCBs (TBBA)

The silicone caoutchouc buttons and panels used in the devices have undergone heat treatment at 200 °C for 2 hours. The plastic parts were produced without the use of silicone-containing releasing agents.

#### **Environmental benefits**

- High-quality PID controller operating with predefined and tested parameters
- Energy-saving setpoints and operating mode (Precomfort)
- Demand-dependent plant operation (plant is switched on only when required)
- Heating limit switch (heating is switched off in the summer)
- Second fan speed is switched on only when required by the room
- Load-dependent switching of pumps
- Indoor air quality control (demand-dependent switching of fan)

#### This declaration is for information purposes only

This Environmental Product Declaration does not constitute a guarantee of the composition of a product, neither does it guarantee that the product will retain a particular composition for a particular period.

Siemens Switzerland Ltd. therefore does not assume liability for any error or for any consequences which may arise from the use of this information to the maximum extent under the law.

Please contact your local Siemens branch office to get further information on environmental aspects and disposal.