



Environmental Product Declaration

Product	Device type	Electromechanical actuator, type SSD SSD31, SSD61, SSD81, SSD61.2, SSD61EP Valves and actuators	
	Designation		
	Product range		
Process	Siemens AB		
control	SE-141 87 Huddinge		
	Management system certified	Since	by
	ISO 14001 (environment)	31 Oct. 1996	SIS
		(1 Sept. 2002	SEMKO-DEKRA)
	ISO 9001 (quality)	23 Nov. 1988	SIS
		(1 Sept. 2002	SEMKO-DEKRA)
Product use	Typical energy consumption per year	appr. SSD31 5,2 kWh at 10% duty cycle appr. SSD61 1,7 kWh at 10% duty cycle appr. SSD81 0,6 kWh at 10% duty cycle	
	Maintenance	Maintenance free	
	Environmental benefits	RoHS compliant see notes on page 2	



Environmental risk (fire)	Fire protection as per	EN 60730-1 and EN 60730-2-14
		SSD
		31
	Fire load [MJ]	5
		SSD
		61 , 61.2 , 61EP
	Fire load [MJ]	5
		SSD
		81
	Fire load [MJ]	5
	Parts containing halogens	Printed circuit board
	(result in corrosive smoke)	Cables
Packaging	Actuator	SSD
		31
	Cardboard [g]	45
	Printed paper [g]	6
		SSD
		61
	Cardboard [g]	45
	Printed paper [g]	6
		SSD
		81
	Cardboard [g]	45
	Printed paper [g]	6
	Notes on disposal	Can be recycled

Notes on disposal

Can be recycled

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Building Automation HVAC Products

Materials [g]	Actuator	SSD
		31
	Total weight of device*	303
Plastics	Polyetheretherketon PEEK	1
	Polyamid PA	5
	Polybutylene terephthalate PBT 20% GF	19
	Polybutylene terephthalate PBT 30% GF	11
	ABS-polycarbonate blend PC-ABS	55
	Polyohenylene sulfide PPS 40% GF	18
	Polyoxymethylene POM	7
	Polyvinyl chloride PVC	64
Metals	Non alloyed copper Cu	32
	Alloyed copper Cu-X	24
	Non alloyed steel Fe-C	11
	High alloy steel Fe-Cr-Ni	7
Other materials	Glue	1
External products	Motor, contains less than 3,5g Cu	25
Circuit boards with components	Total weight/	27/
	FR4 board contains halogens	10



	Actuator	SSD
		61 , 61.2 , 61EP
	Total weight of device*	289
Plastics	Polyetheretherketon PEEK	1
	Polyamid PA	5
	Polybutylene terephthalate PBT 20% GF	19
	Polybutylene terephthalate PBT	
	30% GF	11
	ABS-polycarbonate blend PC-ABS	55
	Polyohenylene sulfide PPS 40% GF	40
		18
	Polyoxymethylene POM	6
	Polyvinyl chloride PVC	64
Metals	Non alloyed copper Cu	21
	Alloyed copper Cu-X	24
	Non alloyed steel Fe-C	11
	High alloy steel Fe-Cr-Ni	7
Other materials	Glue	1
External	Motor, contains less than 3,5g Cu	
products		25
Circuit boards with components	Total weight/	21/
	FR4 board contains halogens	10



	Actuator	SSD
		81
	Total weight of device*	303
Plastics	Polyetheretherketon PEEK	1
	Polyamid PA	5
	Polybutylene terephthalate PBT 20% GF	19
	Polybutylene terephthalate PBT 30% GF	11
	ABS-polycarbonate blend PC-ABS	55
	Polyohenylene sulfide PPS 40% GF	18
	Polyoxymethylene POM	7
	Polyvinyl chloride PVC	74
Metals	Non alloyed copper Cu	21
	Alloyed copper Cu-X	24
	Non alloyed steel Fe-C	11
	High alloy steel Fe-Cr-Ni	6
Other materials	Glue	1
External products	Motor, contains less than 3,5g Cu	25
Circuit boards with components	Total weight/	18/
	FR4 board contains halogens	10

*The total weight includes even substances under 0.1% of the total weight that are not declared separately.



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Environmental benefits:

The actuator reduces consumption of energy due to switch off in the end positions.

Legal disclaimer: This declaration is for information purposes only

This environmental product declaration does not constitute a guarantee of the composition of a product, neither does it guarantee that the product will retain a particular composition for a particular period.

Siemens Building Technologies Ltd. therefore does not assume liability for any error or for any consequences which may arise from the use of this information to the maximum extent under the law.

If you require further information on environmental aspects and disposal, contact your local Siemens branch office.